COMPRESSOR SOLUTIONS

HD362-LC

HD Series Compressor for Anhydrous Ammonia driven @ 380 RPM

Gas

Anhydrous Ammonia n = 1.31MW = 17.03

Inlet

39 - 247 psia $(2.74 - 17.4 \text{ kg/cm}^2\text{a})$ 10 - 110°F (-12 - 43°C)

Outlet

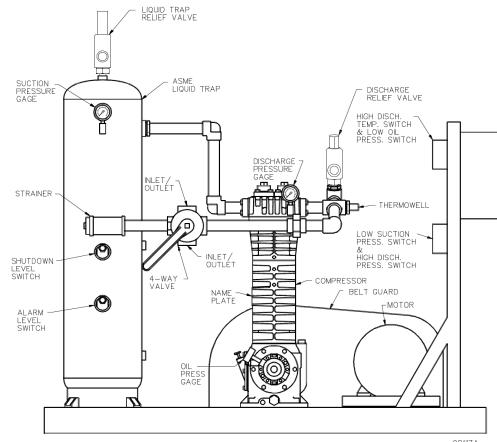
49 - 265 psia $(3.44 - 18.6 \text{ kg/cm}^2\text{a})$

Compressor Construction

TNT-12 PTFE/Nickel Treated Valves & Cylinder Buna-N O-rings Ductile Iron Head and Cylinder

Accessories

ASME Code Liquid Trap 10 HP TEFC Motor SS 4-Way Valve Two Liquid Level Switches **TNT-12 Suction Strainer** Stainless Steel Piping Temperature Switch, N7 Pressure Switches, N7 Junction Box, N7



98117A

Installation Example

This HD362 is being used in West Virginia to transfer Anhydrous Ammonia from storage tanks to transports at about 85 gpm (300 lpm). This model features two seals on each piston rod separated by a distance piece to minimize leakage and product contamination. The liquid trap has two float switches to provide an alarm or shutdown signal if too much liquid accumulates in the trap. The compressor and strainer are TNT-12 treated for corrosion resistance and the piping and 4-way valve are stainless steel per the customer's specification.

